

**BONE SUTURING DEVICE**  
**RELATED APPLICATIONS**

This application is a continuation-in-part of US patent application number 09/476,682, filed December 30, 1999, the disclosure of which is incorporated herein by reference.

**FIELD OF THE INVENTION**

The present invention relates to forming channels through bones.

**BACKGROUND OF THE INVENTION**

Attaching a suture to a bone is a task that is well known in the art of surgery. A common solution is to screw a threaded screw into the bone. However, screwdrivers used to perform this task are often complex and/or expensive. Another solution described for example in US. Patent 5,520,700 to Beyar et al., the disclosure of which is incorporated herein by reference, is to insert a threaded bone anchor into the bone. A possible disadvantage of both this and the previous techniques is that a hard foreign body is left implanted in the body. In general, it is desirable to leave as small an amount as possible of foreign material in the human bone. Additionally, screws and bone anchors typically cause a considerable amount of trauma to the bone, which trauma is undesirable.

PCT publication WO 97/47246, the disclosure of which is incorporated herein by reference, describes a suture insertion device that purports to form channels in a bone for the suture to be tied through the channel. The needles suggested in this PCT publication for forming a curved channel are either curved or are super-elastic needles that are supposed to curve inside the bone. In general, these needles are inserted into the bone at a perpendicular thereto by pushing them along a suitable bore. An alternative method suggested is drilling using a rotary drill, along a curved path. However, it is noted that such drills usually damage a large amount of bone.

Bioelectron, Inc. provides a device ("CurvTek") which drills along a curved path in a bone, from two ends of the path, using air-pressure powered rotary drill bits.

**SUMMARY OF THE INVENTION**

An object of some embodiments of the invention is to provide a method of fixing a suture to a bone, while causing a minimum of damage to the bone and/or a minimum of implanted foreign objects, especially a minimum of implanted hard objects.

An aspect of some embodiments of the invention relates to mounting a bone-boring needle on a rotary hinge. One desirable result of this structure is that transfer of power to the tip of the needle is more efficient. Another desirable result is a simpler construction. Another desirable result is obtaining a more controllable and/or known path inside the bone. It should

be noted that some or all of these desirable results (and others described herein) might not be achieved in some embodiments of the invention.

An aspect of some embodiments of the invention relates to boring a channel through a bone using two opposing needles. One desirable result is that more of the force applied to the needles is utilized to bore into the bone, rather than for pushing the needle away from the bone. In some embodiments, the needles are in a same plane. Optionally, the needles are curved. Alternatively, the needles are straight. In some embodiments, an anvil which does not enter the bone, but which provides a contra-force to the other needle replaces one of the needles.

An aspect of some embodiments of the invention relates to a cross-section of needles used for boring in bone. Optionally the needles are smooth. Alternatively, the needles are grooved. Optionally the cross-section is circular, however, other cross-sections, such as flat-rectangular, triangular and ellipsoid may also be provided. Optionally, the cross-sectional shape varies along the length of the needle, for example providing a spiraling cross-section.

An aspect of some embodiments of the invention relates to inserting a bone-boring needle into a bone at an angle substantially different from a perpendicular. Optionally, two or more needles are provided, facing each other and applying force to the bone at the same time, in opposite directions and having a main force vector pointed towards a common point.

An additional result of entering the bone at the non-perpendicular angle is that, even in a flat or concave bone, the resulting path is not a full half circle, but only an arc of a circle. In some cases, as described herein, a path which is more than a half circle may be bored. Although an arc path is preferred, in some embodiments of the invention other curves may be formed. Further, although the curves are optionally planar, in some embodiments of the invention, the curves are non-planar, for example being bi-planar (each of two halves of the curve in a different plane).

An aspect of some embodiments of the invention relates to a method of boring a hole in a bone in which a cortex of a bone is penetrated using a drill and a medulla of the bone is bored using one or two needles. In an embodiment of the invention, the drills are straight and the needles are curved, so the needles meet inside the bone. Optionally, the drills do not move other than rotating around their axes. Alternatively, the drills travel along a curved path, for example one defined by the needles. Alternatively or additionally to the needles being curved, the needles are straight. In an embodiment of the invention, the needles (and, optionally, the thread) pass through the drill bits. In some embodiments of the invention, the needles do not travel on a hinge, if the cortex is pierced by a drill. In an alternative embodiment of the

invention, the drill bits drill through all or most of the medulla, meeting inside the bone. The drill bits may be curved in some embodiments. The needles may be curved or straight and may complete a small part of boring not performed by the drill bits.

In one embodiment of the invention, only one needle is provided, which extends from one drill bit to the other one. Optionally, the needle has a removable tip at its end, which tip engages the other drill bit. In one embodiment, the bit, once engaged by the drill bit, rotates so that it is not dislodged by the bone when the drill and tip are retracted. In some embodiments of the invention, the needle travels through a lumen defined in the drill bit. In others, the needle travels along a groove defined in the drill bit.

An aspect of some embodiments of the invention relates to a drill bit for drilling in bone that includes an aperture for the extension of a needle through the aperture in the drill bit. Optionally, the aperture is in the side of the drill bit. In an embodiment of the invention, the drill bit is mounted in a drill head that mechanically synchronizes the angular position of the drill bit and the extension of the needle. Alternatively, when the needles advance, the drill bits are released to rotate freely, so that the advance of a needle can rotate the drill bit to a desired angular position. Alternatively, an electrical synchronization method is used, for rotating the drill bits a complete number of rotations so that they are properly aligned when they stop. Alternatively, the needle exits through the tip of the drill bit. Optionally, the needle forms a hole in the drill bit when it extends. Alternatively or additionally, the drill bits reciprocate, instead of rotating.

An aspect of some embodiments of the invention relates to a method of transferring power from a power source to a tip of a bone-boring needle. Optionally, the power is applied using a lever. In an embodiment of the invention, a main leverage point is provided at or about the needle. Optionally, a second leverage point is provided further away from the needle and remote from the power source. In an embodiment of the invention, the power source is a human hand that moves a lever relative to a handle. The movement of this handle-lever is transferred, optionally using a cable or a bar to a second lever near the bone-boring needle. One desirable result of providing the leverage near the needle is that a less rugged construction is possible. Possibly, the bone-boring device is flexible rather than rigid.

An aspect of some embodiments of the invention relates to a method of threading a bore. In an embodiment of the invention, two needles are inserted from either side of the bore. The needles meet and when one needle is retracted, it pulls the other needle and a thread attached thereto along with it. In an embodiment of the invention, the needles form the bore when they are inserted. Alternatively, first the bore is formed and then the needles are inserted.

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An aspect of some embodiments of the invention relates to a tip exchange mechanism, in which a sharp tip attached to a thread is exchanged between two needles that meet inside a bone. In an embodiment of the invention, the tip is mounted at the end of a needle and forms a boring tip. When the two needles meet, the tip is captured by the other needle and retracts with it, pulling a thread along with it. Alternatively, the tip includes a long flexible extension, to which extension the thread is attached. Optionally, the extension is a super-elastic wire. Thus, the thread is not required to be inside the bone while the needles are in the bone and is less likely to be damaged. Also, such an extension is less likely to tear when the tip is pulled through the formed bore. Also, in some embodiments contact shearing forces may be applied to the thread. A flexible metallic extension is expected to resist such forces. Thus, a flexible extension may be provided, for example, also for a needle retraction mechanism as above, and not only for tip exchange mechanisms.

An aspect of some embodiments of the invention relates to apertured needle tips for engaging a sharp tip of an opposing needle. In an embodiment of the invention, the apertured tip comprises a bore through the needle, optionally formed when the needle is straight. Alternatively or additionally, the tip is slotted, optionally so that it elastically (or plastically) distorts to engage the opposing tip. In an embodiment of the invention, the bore is not along the axis of the needle, so that bone material that enters the bore at one end, exists at the other end. Optionally, the bone material exits within the bone volume, however, in some embodiments it exists inside the device that holds the needle or outside the bone. Alternatively, instead of a through bore, a blind bore is provided. Possibly, a hole is provided on the side of the needle, to allow bone matter which enters the aperture to exit through the hole.

An aspect of some embodiments of the invention relates to a retractable tip of a tip-receiving needle. In an embodiment of the invention, a sharp mandrel is placed within the bore of the receiving needle. When the needle is advancing through the bone, the mandrel is optionally advanced, to function as a boring tip for the needle. When the two needles meet, the mandrel is optionally retracted, leaving an aperture at the tip of the receiving needle, to receive the thread carrying tip of the other needle and/or for engaging the other needle.

An aspect of some embodiments of the invention relates to a method of forming a path for a thread in a pair of needles. In an embodiment of the invention, two needles are inserted into a bore and when the needles meet a path is formed, along and/or through the needles from one side of the bore to the other side thereof. A thread is then threaded through or along this path. In an embodiment of the invention, the needles meet end to end. Alternatively or

additionally, the needles meet side to side. One needle may be closer to the bone surface than the other at their meeting point or they both might be the same distance from the bone surface but laterally displaced with respect to the surface.

5 An aspect of some embodiments of the invention relates to providing a bone-boring geometry that is not adversely affected by small errors in the placement of a bone-boring head against a bone. In an embodiment of the invention, this is achieved by providing a needle which rotates on a hinge and providing a resting point of said bone boring head near a center of rotation of the needle. Alternatively or additionally, the invariance is achieved by providing a self-leveling bone-boring head that mechanically aligns itself relative to a bony area against which it is placed. Alternatively or additionally, the invariance is provided by an entire bone boring device being held by a hinged holder, so that the entire device rotates around the hinge to achieve an optimal placement against the bone.

10 An aspect of some embodiments of the invention relates to a safety mechanism that shelters a sharp tip of a bone boring device, until said tip is to be inserted into a bone. In an embodiment of the invention, the mechanism is controlled from a handle of the device so that the tip is not exposed inadvertently. In an embodiment of the invention, the safety mechanism is a shield that is retracted by applying pressure on the handle of the device. Optionally the applied pressure is also used to activate the device. Alternatively or additionally, the shield is further protected by a safety latch which prevents the pressure from being transferred to the shield unless the latch is in an "armed" state. Alternatively or additionally to a retracting shield, it is the sharp tip which is selectively retracted and advanced, relative to a shield, so that it does not engage tissue unless a desired sequence has been performed.

15 In an embodiment of the invention, the device is designed to support the following sequence: first the needles are urged towards the bone, so that they compress any soft tissue between them and the bone and then the needles are advanced through the soft tissue (if necessary) to bore a hole through the bone.

20 An aspect of some embodiments of the invention relates to a safety feature for preventing damage to or from circular needles that are inserted in a bone. In an embodiment of the invention, when a device coupled to said needles is released, the releasing action first retracts the needles and only then allows the device to be moved.

25 An aspect of some embodiments of the invention relates to sensing and remotely indicating when certain spatial configurations of a bone borer are achieved. In an embodiment of the invention, when these configurations sensed, a visual and/or audible indication is displayed to a surgeon. Alternatively or additionally, when these configurations are sensed, a

function of the borer is locked and/or unlocked. One example of a sensed spatial configuration is an angle of the borer head relative to the bone. Another example is determining if two boring needles meet in the bone in a desired manner.

There is thus provided in accordance with an exemplary embodiment of the invention,  
5 a bone boring device, comprising:

a needle base;

a pivot;

at least one curved needle having a tip at one end thereof and rotatably mounted on the needle base, said needle and pivot arranged and adapted so that when said tip is placed against bone tissue and said needle is rotated around said pivot, said needle is urged into said bone. Optionally, said pivot comprises a rotary hinge coupled to said needle base. Alternatively or additionally, the device comprises a resting point adjacent said pivot and on an outside of said device, which resting point is adapted to be placed against said bone.

In an exemplary embodiment of the invention, said curved needle has a radius of curvature matching a distance of said needle from said pivot. Alternatively or additionally, said device comprises at least one drill bit for drilling into said bone and defining a channel formed therethrough and an aperture from the outside of said bit to said channel, wherein said at least one needle is adapted to fit through said aperture. Optionally, said drill comprises a bone drill, adapted to drill through a cortex portion of said bone. Alternatively, said at least one needle is not suitable for boring through a cortex portion of said bone.

In an exemplary embodiment of the invention, said at least one drill bit comprises two drill bits. Alternatively, said at least one drill bit comprises a single drill bit.

In an exemplary embodiment of the invention, said drill bits are positioned substantially parallel to each other. Optionally, said drill bits rotate in a same direction. Alternatively, said drill bits rotate in opposite directions.

In an exemplary embodiment of the invention, said at least one needle comprises at least two needles. Alternatively, said at least one needle comprises a single needle. Optionally, said at least one needle, said channel, said aperture and said drill bits are arranged and adapted such that said at least one needle can pass through said channel in said at least one of said two drill bits, exit through said aperture and meet a second one of said two drill bits. Optionally, said second drill bit defines a receiving aperture in its side and wherein said needle meets said second drill bit at said receiving aperture. Optionally, said at least one needle comprises a detachable tip and wherein said receiving aperture is adapted to engage said detachable tip. Optionally, said receiving aperture comprises a narrowing of said aperture radially inside of a

volume defined by said second drill bit. Optionally, said detachable tip is adapted to rotate inside said drill bit after said engagement, to lie within said volume.

In an exemplary embodiment of the invention, said second drill bit defines an axial groove adjacent a drilling tip thereof, of a size sufficient for receiving a thread attached to said detachable tip.

In an exemplary embodiment of the invention, said aperture is formed in a side of said drill bit.

In an exemplary embodiment of the invention, said device comprises a motor for rotating said drill bits. Optionally, said motor is a stepper motor adjusted to rotate said drill bits only whole numbers of rotations. Alternatively, said device comprises a mechanical stop for stopping said drill bits so that they are angularly aligned.

In an exemplary embodiment of the invention, said device comprises a sensor for detecting an angular position of at least one of said drill bits and comprising a controller for controlling said motor responsive to input from said sensor.

In an exemplary embodiment of the invention, said at least one needle comprises a first needle and a second needle.

In an exemplary embodiment of the invention, said needles rotate about a same pivot for urging into said bone. Alternatively, said needles do not share a common hinge.

In an exemplary embodiment of the invention, said needles are adapted to meet at their ends, when said needles are rotated around said pivot. Optionally, said needles meet tip-to-tip. Alternatively, said needles meet side-to-side, at their ends.

In an exemplary embodiment of the invention, said needles are formed with a conduit and wherein, when said needles meet, a continuous conduit is formed along the needles.

In an exemplary embodiment of the invention, said first needle is adapted to engage a tip of said second needle. Optionally, said second needle is hollow, defining a conduit therethrough. Alternatively, said second needle has a groove defined along most of its length, describing a conduit.

In an exemplary embodiment of the invention, said device comprises a channel substantially contiguous with said conduit and adapted for advancing a thread through said channel and along said conduit. Optionally, said device comprises a thread pusher for advancing thread through said conduit and said channel. Optionally, said thread pusher is long enough to extend through said channel and said conduit to outside said device.

In an exemplary embodiment of the invention, said tip comprises a detachable tip to which the thread is attached. Optionally, said detachable tip comprises an extension to which a thread is attached, which extension is substantially longer than said second needle.

In an exemplary embodiment of the invention, said second needle is detachable from said needle base. Optionally, said needles meeting causes said second needle to detach. Optionally, said second needle is adapted for attaching a thread thereto.

In an exemplary embodiment of the invention, said first needle defines an aperture at its tip, which aperture is adapted to engage said tip of said second needle. Optionally, said aperture is an opening to a blind hole. Alternatively, said aperture is an opening to a through hole which exists through a side in said needle. Alternatively, said aperture connects to a hollow volume along an axis of said needle. Optionally, said device comprises a sharp-tip mandrel that fills said hollow volume, for at least part of a rotation of said needle around said pivot. Optionally, said mandrel is retracted when said needles meet.

In an exemplary embodiment of the invention, said aperture connects to a hollow volume having an axis oblique to an axis of said needle. Alternatively, said aperture is an opening to a volume extending into said needle and having a substantially constant inner diameter. Alternatively, said aperture is an opening to a volume extending into said needle and having an inner diameter that increases away from the aperture. Alternatively, said aperture is an opening to a slotted volume.

In an exemplary embodiment of the invention, said device comprises a handle. Optionally, said needles and said hinge are comprised in a disposable cartridge, separable from said handle.

There is also provided in accordance with an exemplary embodiment of the invention, a bone boring device, comprising:

at least one needle adapted for boring into bone;  
a force providing element, remote from said needle, for advancing said needle; and  
a force amplifier, coupled to said needle and adjacent to said needle which amplifies force provided from said force providing element and supplies it to said needle. Optionally, said at least one needle comprises two needles. Alternatively, said needle is mounted on a hinge and wherein said needle is rotated around said hinge by force provided by said force amplifier. Alternatively, said force amplifier comprises a lever.

There is also provided in accordance with an exemplary embodiment of the invention, a bone-boring device, comprising:



at least one curved needle adapted for extending to bore a hole in a bone;  
a base holding said needle and including a portion on an outside of said device, which portion is adapted for being placed against a bone;

a handle coupled to the base; and

5 a needle retractor, which retracts said needle when a force on said handle in a particular direction is lower than a predetermined amount, prior to said base retreating from said bone in response to a lowering of the force.

There is also provided in accordance with an exemplary embodiment of the invention, a bone-boring device, comprising:

10 at least one curved needle adapted for extending to bore a hole in a bone;

a base holding said needle and adapted for being placed against a bone

a handle coupled to the base; and

a needle advancer, which advances said needle only when a force on said handle in a particular direction is higher than a predetermined amount, said predetermined force assuring  
15 that said base is urged against said bone.

There is also provided in accordance with an exemplary embodiment of the invention, a detachable tip for a needle, comprising:

a tip having a sharp end and adapted for boring through a bone; and

a flexible extension of said tip, opposite of said sharp end and substantially longer than  
20 said sharp tip, attached to a thread. Optionally, said tip is adapted for being grasped by a non-solid needle, at a side of the extension. Alternatively, said sharp end is adapted for being grasped by a hollow needle, at a side of the sharp tip opposite of the extension.

There is also provided in accordance with an exemplary embodiment of the invention, a self-aligning device for boring into bone, comprising:

25 a boring head having at least two boring tips;

a body; and

a hinge coupling said head to said body at a location substantially equidistant from said boring tips. Optionally, said boring tips comprise drill bits. Alternatively or additionally, said boring tips comprise boring needles.

30 In an exemplary embodiment of the invention, said head includes a power source for activating said boring tips. Alternatively or additionally, said boring tips face said handle.

There is also provided in accordance with an exemplary embodiment of the invention, a method for forming a channel in a bone, especially an in vitro bone, comprising:

drilling two holes in a cortex of the bone; and

advancing at least one needle through said drilled holes through a medulla of said bone.

Optionally, said holes are perpendicular to a surface of said bone. Alternatively, said at least one needle comprises two needles that meet inside the bone.

5 There is also provided in accordance with an exemplary embodiment of the invention, a bone boring device, comprising:

at least one bone-drilling drill bit defining a needle path therein; and

at least one needle adapted to travel along said needle path. Optionally, said needle path comprises a lumen. Alternatively or additionally, said device comprises a needle base and a pivot, wherein said at least one needle has a tip at one end thereof and is rotatably mounted on the needle base, said needle and pivot arranged and adapted so that when said tip is placed against bone tissue and said needle is rotated around said pivot, said needle is urged into said bone. Alternatively or additionally, said at least one needle comprises at least two needles. Alternatively or additionally, said at least one drill bit comprises at least two drill bits.

#### 15 BRIEF DESCRIPTION OF THE DRAWINGS

Some embodiments of the invention will now be described with reference to the following description of some embodiments thereof in conjunction with the figures, wherein identical structures, elements or parts which appear in more than one figure are optionally labeled with a same or similar numeral in all the figures in which they appear, in which:

20 Figs. 1A and 1B are schematic illustrations of a bone-boring device, in un-activated and an activated configuration, respectively, in accordance with an exemplary embodiment of the invention;

Fig. 2 is a schematic illustration of a hinged dual-needle boring-head, in accordance with an exemplary embodiment of the invention;

25 Figs. 3A and 3B illustrate the action of a leveraged hinged dual needle boring head, in accordance with an exemplary embodiment of the invention;

Fig. 3C illustrates a replaceable needle-boring head, with needles retracted, in accordance with an exemplary embodiment of the invention;

30 Figs. 4A and 4B schematically illustrate a bone-boring device having a needle extension/retraction mechanism that matches a particular activation logic, in accordance with an exemplary embodiment of the invention;

Fig. 5A illustrates an end to end needle configuration, in accordance with an exemplary embodiment of the invention;

Fig. 5B illustrates various needle cross-sections for the configuration of Fig. 5A;

Figs. 6A and 6B are a side and a top view, respectively of a side-by-side needle configuration, in accordance with an exemplary embodiment of the invention;

Fig. 7A illustrates a top-bottom needle configuration, in accordance with an exemplary  
5 embodiment of the invention;

Fig. 7B is a cross-sectional view along line B-B in Fig. 7A, showing a detail of the needle configuration;

Figs. 8A-8C illustrate a detachable needle configuration, and its use in boring and threading a bone, in accordance with an exemplary embodiment of the invention;

10 Figs. 8D-8F illustrate a safety latch which releases the detachable needle of Figs. 8A-8C only if the two needles meet, in accordance with an exemplary embodiment of the invention;

Figs. 9A and 9B schematically illustrate a hinged single needle boring head, in accordance with an exemplary embodiment of the invention;

15 Fig. 10A illustrates an angle independence of a boring head, in accordance with an exemplary embodiment of the invention;

Fig. 10B illustrates a self-aligning boring head, in accordance with an exemplary embodiment of the invention;

20 Figs. 11A and 11B illustrate a self-aligning boring device in accordance with an exemplary embodiment of the invention;

Fig. 11C illustrates an alternative self-aligning boring device, in accordance with an exemplary embodiment of the invention;

Figs. 12A and 12B illustrate a thread pusher, in accordance with an exemplary embodiment of the invention in an open configuration and in a closed configuration;

25 Figs. 13A and 13B illustrate a method of passing a thread through the bores of the needles of Figs. 5A and 5B, in accordance with an exemplary embodiment of the invention;

Figs. 14A-14D illustrate various stages in a usage of a thread-exchanging needle assembly, in accordance with an exemplary embodiment of the invention;

30 Figs. 14E-14H illustrate needle-receiving tips in accordance with various embodiments of the invention;

Figs. 15A-15D illustrates the operation of a hollow needle boring mechanism, in accordance with an exemplary embodiment of the invention, in which a bore in one of the needles is filled by a retractable mandrel;

Figs. 16A and 16B illustrate a combined drilling and needle boring head, in accordance with an exemplary embodiment of the invention;

Figs. 17A-17E illustrate a method of using the combined head of Figs. 16A-B;

Fig. 18 illustrates a variant of the combined boring head of Figs. 16A-B

5 Figs. 19A-19E illustrate the use of an alternative combined drilling and boring head, in which only one needle is used for two drill bits, in accordance with an exemplary embodiment of the invention;

Figs. 20A-20C show a blowup of the drill bits and the needle of Figs. 19A-19E, illustrating an engagement of the needle tip by an aperture in a drill bit, in accordance with one embodiment of the invention;

Figs. 21A and 21B illustrate, in perspective view, the drill bits of Figs. 20A-20C, in accordance with one embodiment of the invention;

Figs. 22A-22E illustrate a method of threading the device of Figs. 19A-19E, in accordance with one embodiment of the invention;

15 Fig. 23A shows a sling pre-mounted on a device 600, in accordance with one embodiment of the invention;

Fig. 23B shows a sling ready for suturing to a bone, in accordance with one embodiment of the invention;

20 Fig. 24 illustrates a bone-boring head mounted at an end of an endoscope, catheter or trocar, in accordance with an exemplary embodiment of the invention;

Fig. 25 illustrates a bone-boring head mounted at a side of an endoscope, catheter or trocar, in accordance with an exemplary embodiment of the invention;

Fig. 26 illustrates a method of treating a fractured bone, in accordance with an exemplary embodiment of the invention; and

25 Figs. 27A-27C illustrate an alternative method of attaching a thread to a bone, in accordance with one embodiment of the invention.

#### DETAILED DESCRIPTION OF SOME EMBODIMENTS

30 Figs. 1A and 1B are schematic illustrations of a bone-boring device 100, in un-activated and activated configurations, respectively, in accordance with an exemplary embodiment of the invention. Device 100 generally comprises a base 102 including a bone-boring head 104, a handle 106, possibly including a lever 108 and a shaft 110 interconnecting the handle and the base. In Fig. 1A, a pair of needles 112 of bone-boring head 104 are retracted. In Fig. 1B, when lever 108 is moved towards handle 106, needles 112 rotate and extend, boring a hole in adjacent bone.

The device shown in Figure 1A and 1B is suitable for attaching sutures to an inside face of a pubic bone. Thus, needles 112 extend towards the handle. In use, boring-head 104 is placed against the pubic bone, upwards pressure being applied to handle 106 to assure good contact between the boring head and the bone, and then lever 108 is depressed to advance  
5 needles 112 and bore the hole. In devices for other uses, bone-boring head 104 may extend away from handle 106 or at a different orientation thereto and may even be adjustable between several orientations.

Fig. 2 is a schematic illustration of a hinged dual-needle boring-head 120, in accordance with an exemplary embodiment of the invention. Optionally, head 120 comprises a  
10 needle 122 and a needle 124 that share a common hinge 126. When the needles rotate around the hinge, they form a channel 128 in the bone.

In an exemplary embodiment of the invention, the needles are arranged to enter the bone at a non-perpendicular angle thereto. Thus, forces applied by the two needles to the bone cooperate for drilling a bore. In the figure, rotation of needle 124 around its hinge applies a  
15 force vector FV1, which can be represented by its components FX1 and FY1. Similarly, needle 122 applies a force vector FV2, represented by components FX2 and FY2. An additional force FC is applied by the needles (or by a resting point 134, Fig. 3A below) as a result of a physician urging boring-head 120 against the bone. Force FC is also found in a needle that is directed perpendicular to the bone. FC urges the needle into the bone. However, as the bone  
20 has a large resistance to penetration by the needle, a large FC is required to effect that entry, which force is applied from outside the body. In addition, the force applicator is not stable, allowing the needle to slip and/or penetrate at an undesirable angle and/or form an undesirable channel.

In the embodiment shown, forces FX1 and FX2 are in opposing directions, thus  
25 stabilizing head 120 from moving. Also, it is noted that the channel is not perpendicular to the bone surface but also includes a significant X component, already at its start. Thus, once the needles enter the bone, or if the bone is not smooth, the FX forces can start boring in the desired direction immediately. Further, if the FX forces engage the surface, the FY forces can start boring, even without an FC force (or with a reduced one) to hold the needles against the  
30 bone, since the bone, overlying the needles, holds them in place. Further, if the needles are forced through soft tissue, once the soft tissue is pierced, the soft tissue assists in holding the needles against the bone.

Additionally, forces FY1 and FY2 are generated at the boring-head and are typically, but not necessarily, smaller than force FC. The application of forces FY1 and FY2 is at least

somewhat decoupled from the FC force, making them easier to control, so that increasing these forces or decreasing them (for example by a sudden give of the bone) do not necessarily affect the application of force FC to the handle. Thus, the bone boring head is more stable.

Figs. 3A and 3B illustrate the action of a leveraged hinged dual needle boring head 130, in accordance with an exemplary embodiment of the invention. In this embodiment, not only are the bone-penetration forces generated near the head, but also any force amplification necessary for generating these forces is also performed near the head, so that there is less variation in the force that is transferred along the device. Thus, a more stable and/or easy to use device is provided.

In head 130, force amplification and/or transduction is provided by translating substantially linear motion of a lever 136 and a lever 138 into rotation of needles 122 and 124. In an embodiment of the invention, lever 136 and needle 122 are formed of a single piece of material, possibly increasing reliability and/or reducing cost. In an embodiment of the invention, the linear force is applied to levers 136 and 138 using anchors 140 and 142, for example holes. A shield 132 optionally prevents the needle tips from engaging tissue when the needles are retracted. Alternatively (and as shown), the tips of the needles may peek out beyond the shield, but possibly not beyond the resting point 134 (described below).

As can be appreciated from Figs. 2 and 3A-3B, different needle tip force geometries will have different mechanical properties with respect to entering a bone. Different medical situations, bone types, bone surfaces and/or other considerations may require different bore-head configurations. Parameters that can varied may include one or more of the following:

(a) the attack angle of the needles, and especially of the tip thereof, which can affect the force vectors at the tip (i) when the needle enters the bone and (ii) when the needle travels through the bone; the effect of the attack angle being, for example, neutral, urging the needle towards the hinge, urging the needle away from the hinge or urging the needle in a plane perpendicular to the needle;

(b) penetration depth, i.e., a distance between where the needles meet inside the bone and a resting point 134 of the bore-head against the bone surface (shown slightly separated from the surface, for clarity of presentation);

(c) distance between the entry holes;

(d) leverage (affected by the lengths of both the levers and the needles);

(e) cross-section of the needle tip and the needle as a whole (will be described in greater detail below);

(f) threading behavior of the needles (described in greater detail below);

(g) radius of rotation; and

(h) a degree of asymmetry between the parameters of the two needles, for example causing one needle to bore easier than the other.

5 In an embodiment of the invention, a plurality of replaceable boring-heads is provided, each head having different parameter values. Fig. 3C illustrates a replaceable needle-boring head 150, in accordance with an embodiment of the invention. A plurality of matching protrusions and depressions 154 and 152 are optionally provided on the boring head and on the base of the device, to align the head and the device. In an embodiment of the invention, a coupler 156 and a coupler 158 are provided at the ends of force transmission bars (described in Figs. 4A and 4B) which engage anchors 140 and 142. Optionally the coupler is a snap coupler which can be separated by the application of sufficient force.

10 Alternatively, the boring head includes means for adjusting one or more of the above parameters. In one example, the penetration depth can be adjusted by increasing a distance between resting point 134 and hinge 126, for example using a screw mechanism. This also affects the distance between the entry holes of the needles.

15 It should be noted that the two needles may have different cross-sections, different radii of rotation, different leverage, different angles of attack (penetration of the tip) and/or other characteristics in which they differ. In some embodiments of the invention, however, the needles are substantially the same. In addition, although the two needles can use different hinges, possibly with a controllable distance (in the X and/or Y axes) between the hinges, in an embodiment of the invention, a single hinge is shared by the two needles, as shown.

20 Figs. 4A and 4B schematically illustrate a bone boring device 200, in accordance with an alternative embodiment of the invention. Device 200 comprises a base 202 having a boring-head such as boring head 130, mounted thereon. Base 202 is connected to a shank 210, having a lever 206 coupled thereto. A contra-force spring 214 couples lever 206 to shank 210. In use, head 130 (actually resting point 134) is placed against a pubic bone (not shown). Lever 206 is pulled away from the boring head against the resistance of spring 214. At this stage, the motion of lever 206 only urges resting point 134 against the pubic bone (the force being transmitted by spring 214), compressing intermediate tissue. Optionally the motion of lever 206 does not extend the needles. After a short travel distance, handle 206 engages an engager, such as a protrusion 216 provided on a force-transferring element 212. Once engaged, further motion of lever 206 causes force to be transmitted to element 212 and hence to boring head 130, causing the needles to extend. In an embodiment of the invention, a peg (or other type of

latch) 218 further couples lever 206 to force transferring element 212 via an indentation 219 in element 212.

Element 212 rotates one, possibly two levers 220 and 222 around their respective hinges 224 and 226, thereby causing a bar 230 and a bar 232, coupled to the levers, to move along the base and transfer force to the levers of the boring-head (which move as described above with reference to Figs. 3A and 3B). As shown, the configuration of the two levers reduces the transferred force. However, in other embodiments of the invention, the levers increase the transmitted force, while reducing the travel distance.

When lever 206 is released, peg 218 forces the needles to be retracted, before reducing the pressure of head 130 against the pubic bone. Thus, there is less likelihood of the needles damaging the bone after the bone boring is completed. In an embodiment of the invention, once the needles are retracted, peg 218 is disengaged (for example by an inclined portion 221 of the peg when it is urged against a protrusion 223) and device 200 can be removed from the pubic bone. Alternatively, peg 218 does not disengage, so that device 200 is substantially a one-use device. Alternatively, peg 218 is disengaged by a specially provided control, such as a button, to prevent inadvertent reuse of the device before the physician is ready for another bone-boring process.

Alternatively or additionally to the specially provided control, a safety latch may be provided which does not allow lever 206 to travel far enough along shank 210 to extend the needles, unless the latch is released. Thus, inadvertent damage to tissue by the needles is less likely. Alternatively or additionally to the safety latch, a pin (not shown) may be provided at or about resting point 134, which pin, if depressed with sufficient force, causes the needles or their levers to engage the bars 230 and 232. If an insufficient force is presented, the needles are not coupled to the bars and cannot be extended. Possibly, a spring is provided at the needles, which spring retracts the needles from the bone if no opposite force is provided by the bars. Thus, if there is insufficient pressure on the pin, the needles are retracted. Such a pin may act in a purely mechanical fashion or may include an electrical circuit to alert the operator and/or actively retract the needles.

It should be noted that a designated resting point 134 is not required. However, in many cases it is desirable that the needles be completely retracted and some element is generally required for compressing intermediate soft tissue and/or for stabilizing the boring head.

In devices not meant for the pubic area, or in devices in which boring head 130 can point away from lever 206, spring 214, protrusion 216 and peg 218 may need to be replaced



and/or augmented by suitably located elements which perform their functions, in a reverse direction. Additionally, various designs of handles, for example, axial or perpendicular to the device body may be provided.

Element 212 is shown as a bar. However, it is noted that most of the force is applied when extending the needles. Thus, element 212 may have its function served by a wire, optionally with a retraction spring for retracting the needles when lever 206 is released.

Alternatively or additionally, bars 230 and 232 may be replaced by wires. Possibly, a coaxial wire pair is used, in which the inner wire is attached to one lever and the outer one to the other lever. Thus, boring head 130 can be more easily twisted around base 202 and/or otherwise moved. Optionally, a spring is provided to retract the needles once they are extended.

As can be appreciated, the resistance of spring 214 is related to the total force applied against the pubic bone. In an embodiment of the invention, the tension in spring 214 can be adjusted to require a physician to apply a desirable minimum pressure against the pubic bone. Alternatively or additionally, the linearity of the spring and/or the force constant of the spring may be varied to match a desired profile of applying force to the needles and/or to provide better controllability of the force. In one example, a large force is required to enter the bone, but, once the bone is entered, possibly less additional force is required to continue the boring. In general, it is possible to control the amount of compression force applied to the soft tissue before and after the needles advance, by suitable varying the parameters of the spring, motion of the lever 206 and the force amplification of the power train to the needles.

In some cases it is desirable that the physician be provided with a tactile indication of the extension of the needles. This may be achieved by putting a protrusion on shank 210, under spring 214 at a point corresponding to the extension of the needles. Thus, as the lever is pulled a "bump" is felt at that point. Additional such protrusions may be provided at other points on the shank, for example at a point where the needles are fully extended and no further force is required. Alternatively or additionally, to these bumps transmitting feed-back to the physician, the bumps may be used to control the device, for example as a safety mechanism that allows the needles to extend or as a control which "fires" the thread (as described below). Alternatively or additionally, a large protrusion 217 is provided underlying spring 214 and frictionally engaging lever 206, so that compressing the soft tissue will be more difficult than advancing the needles. Possibly, the protrusion applies more friction when the lever is pulled than when the lever is released, for example by suitable machining of its surface. In an exemplary device the various parameters, such as spring constant, amount of motion and

needle leverage are adapted so that a 100N force is required to compress the soft tissue prior to the extension of the needles. An additional force of 40N is optionally required for extension of the needle through a typical pubic bone. The total motion of the lever is 10 mm for compressing the tissue and 4 mm for extending the needles.

5 Although this embodiment is shown with a single lever 206, a non-movable handle may also be provided, for example for co-gripping with lever 206. Also, instead of manual forces used to power the needle head, air-pressure, electric or other types of power sources may be used.

10 Once the needles meet, a channel is created in the bone and a thread can be passed through the channel. In an embodiment of the invention, the thread is passed through a channel forming in and/or along the body of the needles. The thread may be inserted with the needles, while they bore, or after the boring is completed. Alternatively, the device is used only to bore a hole in the channel and not to pass a thread, which may be passed manually, for example, if so desired, optionally after the needles are removed.

15 Fig. 5A illustrates an end to end needle configuration, in accordance with an embodiment of the invention. A needle 240 and a needle 242 meet end to end. It should be appreciated that, in accordance with some embodiments of the invention, better control over the final location of the needles is possible if the needles are rigidly attached to a single hinge than if they do not use hinges or are attached to separate hinges.

20 Needles 240 and 242 optionally comprise an inner bore, such that when they meet end to end, a path 241 is formed therethrough.

Fig. 5B illustrates various suitable cross-sections for needles 240 and 242. Cross-sections 248 and 246 are triangular cross-sections, having a circular inner bore. Cross-section 250 is circular, with a circular inner bore. Cross-section 252 is an example of an open-bore needle, having a "U" shaped cross-section, with the bore on the inside of the "U". In some embodiments, a groove on the side of a substantially solid needle is used instead of a deeply grooved cross-section such as a "U". It is noted that the cross-section of the needle may vary along the needle, for example, there being a groove for the thread along most of the needle and an inner bore only at the needle tip. Alternatively or additionally, the tip of one needle may be narrow enough to enter the tip of the other needle, forming an inside-outside matching. In an alternative embodiment described below, one needle has a removable tip, to which the thread is attached, which tip is captured by the other needle. The attachment method can be, for example, using a knot, in a crevice in the tip or using other methods of attaching a thread to a metal object, as known, for example, in the art of bone anchors.

Optionally, the bore of the needles is cleaned out, for example using suction, forward flow of a saline solution or an advancing mandrel, to remove bone debris that accumulates in the bore. An opening at the side of the needle may be provided for the exit of such material, or such a hole may be defined when the two needles meet. Alternatively, a somewhat rigid thread  
5 pusher is provided, which can push the bone debris ahead of itself or form a channel in the debris.

Figs. 6A and 6B are a side and a top view of a side-by-side needle configuration, in accordance with an embodiment of the invention. In the embodiment shown in Fig. 6A, a needle 254 and a needle 252 overlap at an area 256 thereof. A bore 258 is formed from the  
10 bores of the individual needles. In an embodiment of the invention, the bore of the individual needles do not reach the tip of the needle but exit the needle at its side, near the tip, so the tip can be solid. When the two needles overlap properly, the bore exits meet and bore 258 is formed.

In some embodiments, when the two needles are retracted, the retracting solid tips may shear the thread between them. One possible solution is that the tip has a smaller cross-section  
15 than the rest of the needle. Another possible solution is providing a metallic or otherwise tougher thread pusher or thread, which is less likely to be sheared. Alternatively or additionally, the inside faces of the tips are inclined, so the shear forces on the thread are gradual and smaller. Alternatively or additionally, the two needles have different radiuses or  
20 rotation and/or the hinge is not at their center of curvature, so that when they retract, they move apart. Such moving apart can also be achieved by using needle tips that are not symmetrical, so that when they are advanced and/or retracted through bone, a force is generated perpendicular to the line of motion of the needle.

In one embodiment, the bores of the needles point backwards. Thus, for the bores to  
25 meet, the needle tips must pass each other. One method of forming such needles is to fold the needle tip while providing a mandrel in the needle bore, to prevent the bore from collapsing. Another method is to remove the portion of the needle surface inside the bend of the needle, to provide an alternative bore for the collapsed bore. The part of the needle near the bore is optionally inclined away from the needle tip, to assist in locking the needles together, while  
30 still allowing them to be disengaged by applying sufficient retraction force on the needles.

Fig. 7A illustrates a top-bottom needle configuration, in accordance with an embodiment of the invention. Instead of or in addition to the needles being side-by-side in a plane perpendicular to the needle plane, the needles are one on top of the other (or inside the other, with respect to the view from the hinge), effectively being side-to-side in the plane of

the needles. In the embodiment shown, a needle 264 is inside a radius of needle 262, and the two needles overlap at an overlap area 266. Fig. 7B illustrates various possible bores for the overlap area, for example two opposing "U"-shaped bores (268) or two opposing "V" shaped bores (270). This bore may be open for the entire length of the needle or only at the overlap area.

In an embodiment of the invention, the radius of needle 264 is smaller than the radius of needle 262, when measured from the hinge. Alternatively or additionally, the needles are not perfect arcs and/or the radius of the needles does not match the radius of rotation. Properly configured, such construction will cause the needles to engage each other when they meet at overlap 266, instead of sliding over each other. A similar result can be achieved with side-by-side needles, where the needles do not travel in exactly parallel planes, so once they meet, further movement is difficult or impossible.

Figs. 8A-8C illustrate a detachable needle configuration 280, and its use in boring and threading a bone, in accordance with an embodiment of the invention. Configuration 280 includes a non-detachable needle 284, and a detachable needle 282, mounted on a base 286. Needle 284 includes a tip 288 and needle 282 includes a tip 290; these tips are designed to engage, once they meet. Although a particular engagement design is shown, others may be used, for example tip 288 enters into a bore in tip 290 and one or both tips are elastically or plastically deformed so that the tips engage.

As shown in Fig. 8B, once the needles are inserted into the bone, they bore a path and then meet, locking. When the needles are retracted, needle 282 stays latched to needle 284 and is pulled out along the path of needle 284, rather than back along its path. Optionally, a thread 292 is attached to needle 282, such that the thread is pulled along by needle 282 when it advances. Many methods are known in the art for attaching a thread to a needle.

Fig. 8C shows the result of the process, which is a path threaded by a thread 292.

It should be noted that not all of needle 282 needs to be detachable. Rather, it is enough that any part to which the thread is attached is detachable. Thus, in some embodiment, only the tip of needle 282 is detached. Optionally, a groove or a bore is defined in needle 282, so that the boring in the bone does not damage the thread. Also, although needle 284 is portrayed as non-detachable, in some embodiments, it may be desirable to allow needle 284 to be detachable, for example outside the body, for replacement thereof.

In an embodiment of the invention, needle 282 includes a safety latch that releases the needle only if the needle is actually engaged by needle 284, so that needle 282 is not inadvertently left in the bone.

Figs. 8D-8F illustrate a safety latch which releases the detachable needle of Figs. 8A-8C only if the two needles 282 and 284 meet, in accordance with an embodiment of the invention. In the exemplary latch shown, a pin 294 is arranged in a slot 295 in base 286. The base of pin 294 is possibly urged against an incline 296, for example using a spring (not shown). Alternatively to an incline, a flexible pin may be provided which is attached to a fixed location. As needle 282 is advanced, pin 294, urged by the incline, slides in slot 295. At a certain point, the motion of pin 294 releases needle 282. Fig. 8E shown a method in which pin 294 has an aperture 298 formed therein. When the pin is moved, shown in Fig. 8F, the needle is disengaged from the pin and can be extracted by needle 284 that engages it.

Alternatively or additionally, to a mechanical latch, an electrical sensor may be used. This sensor senses when the needles meet, for example from the amount of motion of the needles. Alternatively, the sensor directly senses the contact between the needles, for example by measuring a reduced electrical resistance when the needles meet. The signal generated by this sensor can have one or more uses, including indicating to a physician that contact was made (optionally using a light or a sound), freeing the detachable needle or "firing" a thread (described below).

In an embodiment of the invention, the needles described above are pushed into the bone and they form a channel by forcing through the bone, rather than by removing bone material. Alternatively, in some cases, the needle cross-section may be selected so that the needle removes and/or pulverizes bone when the needle advances. Optionally, the needle's cross-section, especially at the tip, matches the direction of fibers in the bone, so that it can better enter the bone without cutting across fibers. Optionally, one or both needles are smooth. Alternatively, a needle may be grooved, especially at its tip. Possibly, a spiral is defined on the outside of a needle. It is noted that the finishing and geometry of the outside surface of the needle can affect the direction of advancing of the needle in the bone. In a typical implementation, the needles have a radius of curvature of about 6mm, a cross-section diameter of between 1 and 1.5 mm and are formed of surgical tool grade stainless steel or implant grade stainless steel. However, smaller sizes are possible, for example a radius of 4 or 3 mm and a diameter of 0.75 or 0.5 mm.

In an embodiment of the invention, the needles are simply pushed into the bone. Alternatively, the needles may be vibrated (axially, trans-axially and/or rotationally, optionally in a reciprocating manner), for example using a piezoelectric motor coupled to them, to aid their advancement into the bone.

In an embodiment of the invention, the needles are advanced and retracted by the action of lever 106 or 206, allowing the boring and threading process to be paced by a physician. Alternatively or additionally, the needles may include a self-retracting mechanism, in which, once the needles bore the hole, they are automatically retracted. This may be achieved using a mechanism similar to that of Figs. 8D-8F, which is used to couple the needles to their levers. Optionally, the automatic retraction occurs after the thread is threaded through the needles.

In an embodiment of the invention, one of the two needles can be a non-penetrating needle, for example a flat (possibly angled) anvil. Optionally, the anvil includes a hole to receive the other needle. Alternatively or additionally, the anvil also advances when the needle advances. Alternatively, the anvil is fixed. Optionally, the anvil includes small spikes or other gripping elements for engaging the bone so the anvil does not slip and/or to assist in applying a contra-force to stabilize the needle.

Figs. 9A and 9B schematically illustrate a hinged single needle boring head 300, without an anvil, in accordance with an embodiment of the invention. Head 300 comprises a needle 302 connected to a hinge 304 via a needle arm 304. In an embodiment of the invention, needle arm 304 also serves as a needle stop to stop the advance of the needle once it completes its path. Fig. 9B shows the single needle when it completes boring through the bone. If needle 302 (or a tip thereof) is detachable from needle arm 304 and is attached to a thread, the tip of needle 302 can be captured by a capture device (not shown), for example by friction, once it exits the bone.

In an alternative embodiment of the invention, the mechanism of Figs. 9 is used for a pair of needles, to avoid the need for the needle tips to interlock. In an embodiment of the invention, the hole is bored by two needles that meet in the bone. Once the needles meet, their rotation mechanism locks, rather than the needles. Then the rotation of one of the needle is continued over more than 90° (as shown in Fig. 9B for a single needle, for example). Since the mechanism is locked, the other needle is retracted along its bore. Once the advancing needle's tip is outside the bone, it can be engaged by the bone boring device and detached at its base (like needle 282 in Fig. 8D), so that when the bone boring device is retracted, a thread attached to the advancing needle is threaded through the bore in the bone. Optionally, only one of the needles rotates more than 90°, however, based on the geometry, it might be required for both needles to travel at least an angle of 110°, for example. The needle that travels a longer path may be grasped in its middle, at least during the bone boring step, to prevent its distortion. However, this is not essential.

A feature of some embodiments of the invention is an invariance to the angle of incidence between the boring head and the bone. This invariance has several aspects, one or more of which are provided by some embodiments of the invention:

- (a) depth of penetration invariance;
- 5 (b) slippage invariance; and
- (c) bone penetration ability invariance.

Fig. 10A illustrates an angle independence of boring head 130, in accordance with an embodiment of the invention. Due to there being only a small distance between resting point 134 and hinge 126, the penetration depth is unaffected by small, and even some large angles between the resting point and the bone, since, in some embodiments of the invention, rotation around the resting point does not substantially affect the distance between the resting point and the meeting point of the needles. In an embodiment of the invention, the small distance is less than 60%, 40%, 20% or 10% of a radius of curvature of a path along which said needles travel. Due to the simultaneous gripping of the bone by two opposing needles, slippage is prevented. Alternatively, resting point 134 allows the needles to penetrate the bone at many different attack angles, even if the needles are not in contact with the bone at a beginning of extension, since resting point is. In some embodiments, the resting points may be roughened or include barbs, to assist in its engaging the bone and/or intervening soft tissue. Alternatively or additionally, the gain for each needle may be different, so they rotate at different speeds and different entry angles are provided.

Fig. 10B illustrates a self-aligning boring head 320, in accordance with an embodiment of the invention. In this embodiment, head 320 is gimbaled on one or more hinges 326, so that head 320 is always facing to the bone, such that both the needles can enter the bone at substantially the same angle and time. In an embodiment of the invention, a pair of stabilizers 322 and 324 contact the bone and straighten head 320. Alternatively to an axial hinge, as shown, an integral hinge may be used, for example one formed of silicon rubber. Possibly, three or more stabilizers are provided, to provide stability also in the plane perpendicular to the needle path. Possibly, the tips of the stabilizers are soft, to prevent inadvertent damage to soft tissue. In an alternative embodiment of the invention, head 320 is self-aligning even without such stabilizers, by the unequal forces against the needles causing the head to gimbal. Alternatively, the mechanism for rotating the needles may only rotate one needle relative to the other. The absolute angular position of the needles is determined by the relative resistance each needle feels.

Alternatively or additionally, to being self-aligning, head 320 can include one or more sensors for determining that the head is in a correct configuration. In one example, a force sensor is provided at each of the stabilizers, to determine a contact force, which should be approximately the same for all the stabilizers. Alternatively or additionally, force sensors are connected to the needles, both of which should measure about equal forces. Possibly, the result of the sensor measurement is portrayed to a user, for example as a go/no-go signal. Alternatively or additionally, the signal from the sensor is used to free a pin, which freeing will allow the extension of the needles. Alternatively, a mechanical construction may be provided, which allows motion of the needles and/or force to be transferred to the needles only if the pressure on the stabilizers and/or their alignment is about the same.

Although the above description of angles has been mainly with respect to an angle in the plane of the needles, similar considerations, measurements and apparatus can be utilized for controlling the angle between the needle plane and the surface of the bone.

Further, the above description has been mainly directed to needles that share a plane or that travel in parallel planes. In some embodiments of the invention, the needles may travel in two oblique planes. An extreme example is cork-screw needles which twist around their own axis (and may be coaxial). Another example is a boring-head comprising three needles, which meet at a point inside the bone. It is noted that the hinge does not need to be at the center of rotation of the needles (if they have one).

Figs. 11A and 11B illustrate a self-aligning boring device 400 in accordance with an embodiment of the invention. Device 400 comprises generally of a holder 402 and a boring mechanism 404 and a boring head 412 which is held against a bone by force applied by a user to a handle 406. In an exemplary embodiment, mechanism 404 includes a power source such as a motor and head 412 includes drill bits powered by the motor. A hinge 410 is optionally provided between holder 402 and mechanism 404, optionally near boring head 412, to allow boring head 412 to align itself with the surface of the bone to be bored into, substantially independently of the force vector applied to handle 406. A second hinge 408, optionally with a positional freedom of motion, may be provided to maintain the relative positions of holder 402 and mechanism 404 and/or as a safety feature to prevent warping of head 412 by undue forces. Alternatively or additionally, reference 408 may represent a safety catch which prevents the extension of the needles until released.

Fig. 11B is a different view of device 400 and showing a relative rotation of holder 402 and mechanism 404 around hinge 410.



In an embodiment of the invention, the hinge is substantially equidistant from the tips of the drill bit, so that a substantially equal force is applied to them. The hinge may be positioned not equidistant, for example, if an unequal force on the two drill bits is desired. Alternatively or additionally, such an unequal force can be provided using a spring which  
5 resist the gimbaling of the head. The hinge may be in the head or in the body, for example.

In some embodiments, holder 402 is used as an outer skeleton for an existing mechanism 404, which mechanism can also be used without holder 402. Alternatively or additionally, a holder-type device may be used for other uses than boring holes in bones, for example for stapling and/or tacking in the vagina or the throat.

10 Fig. 11C illustrates an alternative self-aligning boring device 420, in accordance with an embodiment of the invention. In device 420, a boring head 422 rotates around a hinge 428 which is between a handle 426 and boring head 422. In some embodiments, the angular freedom of hinge 428 is small, for example 5°, 10° or 20°.

15 In various embodiments of the invention, the path bored in the bone can be threaded in different ways. In a first way, a thread is pulled through the path by one of the needles. In another way, the thread is pushed through the path. In yet another way, a separate threaded needle is brought through the path. Once the path is threaded, the ends of the suture are tied together, optionally manually. Alternatively, a clip is attached to the two ends of the thread and performs the functions of a knot. In the case where the device performs the threading,  
20 when the device is retracted from the one, the thread remains in the bone. The suture may be tied immediately. In some cases, some or all the required bone bores are formed first and the threaded and/or tying of sutures is performed later.

A general process of bone suturing, in accordance with some embodiments of the invention thus comprises:

- 25 (a) compressing soft tissue against the bone (optional);  
(b) advancing needles through the soft tissue and the bone, to bore a path through the bone;  
(c) advancing a thread along the path, optionally while the needles are still in the hole (or by the advance of the needles);  
30 (d) removing the device (generally first retracting the needles); and  
(e) tying the ends of the thread.

In various embodiments of the invention, selected ones of these steps may be performed sequentially or simultaneously. Even in cases when sequential steps are performed, the transition between the steps may be automatic, for example advancing a thread one the

needles are fully extended, or manual, for example requiring a user action (manually advancing a thread) or allowance (releasing a safety latch). In one example of sequential action, the two needles are advanced sequentially, rather than simultaneously. In some embodiments, this sequential motion may be used to assist one needle in cleaning out a groove (or thread) in the other needle.

As indicated above, a thread may be pushed through the bores of the needles, after they meet. Generally, pushing a thread will require the thread itself to be stiff or to be attached to a stiff thread pusher, which is pushed and carries the ductile thread along with it. The stiffness of the thread/thread pusher depends, inter alia, on the radius of the bore, the amount of bone material in the bore and the type of mechanism used to advance the thread.

Figs. 12A and 12B illustrate a thread pusher 330, in accordance with an embodiment of the invention in an open configuration and in a closed configuration. In an embodiment of the invention, pusher 330 is formed of an elastic or super elastic material and has an eye 332 formed at one end thereof. A thread is threaded through the eye and then the thread pusher is inserted into a channel (or the needle bore). The dimensions of the channel compress the eye, so that it grips the thread. Alternatively, a double thread may be used, so that both ends of the thread are far away from the eye.

Figs. 13A and 13B illustrate a method of passing a thread through the bores of the needles of Figs. 5A and 5B, in accordance with an embodiment of the invention. A channel 334 contains thread pusher 330. A lever 338 is coupled to thread pusher 330, such that moving the lever advances the thread pusher. Depending on the configuration used, reference number 336 may indicate an extension of thread pusher 330 or a thread attached to thread pusher 330.

In Fig. 13A, the needles meet, but lever 338 maintains the thread outside the needle bore. In Fig. 13B, the lever is depressed and the thread is advanced through the needle bore. Optionally, an engager 340, possibly a friction element, engages thread pusher 330 and/or the thread, so that it does not retract when the needles are retracted and/or when the device is removed from the bone. In embodiments where the needles retract automatically when the bore is threaded, engager 340 may also release a catch on a spring that retracts the needles.

In one embodiment of the invention, thread pusher 330 is urged forward by a spring 342 (shown schematically). However, advance of pusher 330 is prevented by lever 338. In other embodiments, a pin, such as shown in Figs. 8D-8F, prevents the thread pusher from entering the needle bore, even if it is urged forward by a spring. Optionally, the tip of thread pusher 330 is preloaded into the tip of needle 242, so that it travels with the needle.

Alternatively, channel 334 is arranged so that it has a clear view of the bore only when the needle is fully extended.

In some embodiments, bar 232 and/or bar 230 (shown in Fig. 4), when they completely extend the needles, continue their travel (optionally sliding along anchors 140 and 142) and are used to retract the thread pusher and/or to advance it.

Figs. 14A-14D illustrate various stages in usage of a thread-exchanging needle assembly 350, in accordance with an embodiment of the invention. Assembly 350 optionally comprises a needle 352, a needle 354, a tip 356 mounted on needle 350 and attached to a thread 358. The tips of needles 352 and 354 are formed to engage tip 356 in the following manner. Tip 356 is optionally frictionally engaged by needle 352 so that it does not fall off (Fig. 14A). When the two needles are brought together, the point of tip 356 is engaged by an inner bore (or other spatial configuration) of needle 354 (Fig. 14B). When the needles are retracted (Fig. 14C), the engagement of the tip by needle 354 is stronger than was the engagement by needle 356, so that the tip travels with needle 354. When the device is removed, thread 358 remains in the bore (Fig. 14D). In some embodiments of the invention, needle 354 is replaced by an anvil (which does not enter the bone) or by a tip-engager that is distanced from the bone, but is within the needle track.

Figs. 14E-14H illustrate needle- (or needle-tip) receiving tips in accordance with various embodiments of the invention. For clarity of presentation, all these figures include a perspective view and a corresponding perspective axial cross-sectional view. Fig. 14E illustrates a needle 430, having an aperture 432 formed at its tip. An inner volume 438 is hollowed out in the needle. Optionally, but not necessarily, an outer lip 436 of the aperture has a smaller diameter than that of volume 438. Lip 436 is optionally smooth, however, this is not essential and lip 436 may be, for example, jagged. Optionally, an incline 434 is defined adjacent aperture 432, to bridge the outer diameters of needle 430 and lip 436.

Optionally, volume 438 is longer than shown and exits the side of needle 438 at a location marked 439. Thus, any bone material that enters volume 438 can be pressed out by the received tip of the opposite needle.

Fig. 14F illustrates an aperture 442 for a needle 440, similar to the design shown in Fig. 14E, except that one or more slots 447 are formed between a volume 448 defined in the needle and an incline 444 on the outside of the needle. Slot 447 can server to exhaust debris from volume 448 and/or for adding elasticity to aperture 442, for assisting in engaging the tip of the opposite needle.

Fig. 14G illustrates a needle tip design similar to that of Fig. 14F, except that two slots 457 are defined between a volume 458 in a needle 450 and an incline portion 454 of the needle. The two slots are nearby, defining a flexible tab 455 between them. Tab 455 can, for example, provided an elasticity or plasticity in an aperture 452, to engage the other needle tip.

Fig. 14H illustrates a variant of the design of Fig. 14G, in which a pair of slots 467 do not extend to a lip 462 of an aperture 466 defined in a needle 460. Rather, a small slot 463 bridges between the ends of slots 467, so that a tab 465 is formed. Lip 462 is thus whole and tab 465 is less likely to be distorted by the travel in the bone than is the design of Fig. 14G.

Figs. 15A-15D illustrates a hollow needle boring mechanism, in accordance with an embodiment of the invention, in which a bore in one of the needles is filled by a retracting mandrel.

Fig. 15A illustrates a needle-boring head 470, having two opposing hollow needles, a needle 472 which carries a tip 482 and a tip-receiving needle 474. In some embodiments, needle 472 is not hollow, for example as described above. The two needles optionally rotate around a hinge 476. Tip 482 is optionally attached to a thread 484, which can be carried past a bore 486 of needle 472, to a conduit 488, optionally an elastic conduit, for example an axially flexible conduit. A mandrel 490 is optionally provided in a bore 475 of needle 474. Mandrel 490 is optionally maintained in an axial position relative to needle 474 for example by a stop-clip 492. Stop clip 492 optionally includes a base 493 against which mandrel 490 is placed, an arm 494 which engages a protrusion 496 of needle 474, so that stop-clip 492 holds mandrel 490 in place. Stop clip 492 optionally also includes an extension 491, adapted to match a protrusion 498 in head 470, for releasing stop-clip 492.

Fig. 15A shows mandrel 490 and tip 482 forced into or against a cortex layer 478 of a bone and overlaying a medulla 480 of the bone. The tissue may be removed or is not shown for clarity of presentation.

In Fig. 15B the needles are rotated around hinge 476, so they create a bore 499 through cortex 478 and medulla 480. During the advance of needle 474, extension 491 is stopped by protrusion 498, causing stop-clip 492 to disengage from needle 474 and allowing mandrel 490 to retract. Thus, an aperture appears in the tip of needle 474, into which tip 482 can enter and by which it can be engaged. Optionally, the tip of needle 474 is slotted, for example as described with reference to Figs. 14F-14G. In an embodiment of the invention, bore 475 is filled with debris from medulla 480, as mandrel 490 retracts, preventing the formed aperture from being blocked.

In Fig. 15C, the needles are retracted, so thread 484 enters bore 499.

In Fig. 15D, boring head 470 is separated from the bone, leaving thread 484 threaded through bore 499.

In some embodiments of the invention, what is shown as a thread 484 is actually a metallic extension of tip 482, for example made of Nitinol, to which a thread may be connected. Thus, the thread is far away from tip 482 and is not near the bone during the boring procedure. It is noted that a hollow needle with a mandrel may also be used for a single needle device, such as shown in Figs. 9, for example to assist in engaging the needle when it finishes its travel.

Figs. 16A and 16B illustrate a combination drilling and needle boring head, in accordance with an embodiment of the invention. A combined drilling and boring device 500 optionally comprises a combination drilling and boring head 502 attached to a handle 501. Fig. 16A shows device 500 with the needles retracted and Fig. 16B shows the device with the needles extended. As shown in Fig. 16A, two drill bits 504 are provided, each with one or more openings 506 in its side for passage of one of a needle 508 and a needle 510. The needles may share a single hinge, or as shown in the Figure, a hinge 512 may be provided for each needle, coupling the respective needles to a casing 514 of head 502. Various lever types may be used for leveraging the extension of the needles. A power train 516 is shown for advancing the needles. A power train 518 is shown for rotating the drill bits.

Fig. 16B shows head 502 with the boring needles extended, and also affords a better view of the drive mechanism for rotating the drill bits. Although an exemplary drive mechanism is shown, many other mechanisms can be used within the scope of the invention. The rotation of drive train 518 is optionally transferred to a flat gear 520, which rotates a gear 522 that has a drill bit at its center. A second gear 524 transfers power from gear 522 to a gear 526 that also has a drill bit at its center. In some embodiments, only one drill is used, possibly with a single needle extending through that drill bit. An optional peg 528 is shown which allows some rotational freedom of the drill bits, so that the needles can be more easily aligned with openings 506.

In an alternative embodiment, the position of peg 528 is detected using a sensor (not shown), which sensor electrically or mechanically stops the rotation of the drill bits, so they will be correctly aligned. Exemplary suitable sensors are optical and magnetic sensors. Alternatively or additionally, a rotational encoder is used to detect the drill bit position. The rotation may be stopped at any point between the motor and the drill bit, depending on the implementation. Alternatively, the motor may be controlled to generate complete rotations, so

that the end-position of the drill-bit can be as desired. Alternatively or additionally, a stepper motor may be provided. Alternatively or additionally, an impulse type motor controller may be provided, that provides power impulses to the motor, causing the drill bits to rotate complete rotations in response to a known number of impulses. Alternatively or additionally, a  
5 mechanical stop may be provided that stops the drill bits at a certain position if no external power is provided, such that the drill bits coast to their desired rotational position.

In an embodiment of the invention, the two drill bits rotate in a same direction and at a same speed. Alternatively, they may rotate in opposite directions and/or at different speeds. Alternatively, they may have reciprocating motion, rather than pure rotational motion. In some  
10 cases, axial or transaxial vibration may also be provided. Optionally, a spike is provided between the drill bits, for maintaining the bits in place before they penetrate the bone. This spike is optionally retracted as the bits advance.

Figs. 17A-17E illustrate a method of using device 500. Some of the elements of head  
502 are not shown, for clarity of presentation.

In Fig. 17A, drill bits 504 are against a cortex 478 of a bone. The needles used in this  
15 exemplary embodiment are a bored needle 508 having a detachable tip 530 threaded with a thread 534 and a solid needle 520 with a through aperture 532 defined in its tip, for receiving detachable tip 530. Other needle types, for example as described above, may be used instead.

In Fig. 17B, pressure is applied to a handle (not shown) forcing drill bits 504 against  
20 cortex 478, forming a pair of cortex-bores 540, after they have rotated a sufficient amount. In an embodiment of the invention, the drill bits are prevented from rotation unless a minimum pressure is applied to them, for example using a mechanical clutch. Alternatively or additionally, the number of rotations of the drill-bits is predetermined and once the number is reached the drilling stops. Once bores 540 are formed, drill bits 504 are prevented from  
25 advancing by the base of head 502, which contacts the bone or by a suitable protrusion from head 502 (not shown). The drilling depth may be set, for example by moving the protrusion axially relative to the drill bits.

In Fig. 17C the needles are advanced so that a bore 542 is formed in medulla 480 and  
detachable tip 530 is engaged by aperture 532.

In Fig. 17D, the needles are retracted, leaving thread 534, which is attached to  
30 detachable tip 530, in bore 542.

In Fig. 17E, head 502 is retracted, leaving thread 534 (or an extension of tip 530) threading the bone.

Fig. 18 illustrates a variant 550 of device 500, which can adapt to the local bone geometry. A boring head 554 is mounted on a body 552, by a hinge 556. When head 554 is pressed against the bone, the head aligns so that both drill bits 504 contact the bone.

Figs. 19A-19E illustrate the use of an alternative combined drilling and boring head 602, in which only one needle 608 is used for two drill bits 604 and 605. Fig. 19A shows a device 600 having boring head 602 mounted on a handle 601, similar to the configuration of device 500. However, other mounting methods may be used as well, for example as shown in Fig. 1, for attaching a boring head to a handle. Head 602 is shown comprising two drill bits 604 and 605. Drill bit 604 includes a path for a needle 608, optionally curved, to be extended therethrough and meet drill bit 605. Unlike device 500, no needle extends from drill bit 605. Optionally, however, the distance between the drill bits may be smaller, to compensate. Various methods of passing a thread between needle 608 and drill bit 605 may be used, for example as described above, including both tip exchanging an thread pushing through a hollow conduit formed between the needle and the drill bit it meets. In the particular embodiment shown in Figs. 19A-19E, needle 608 has a detachable tip 630 to which thread 634 is attached. Tip 630 is engaged by an aperture 636 in drill bit 605, when tip 630 meets drill bit 605.

Fig. 19B shows device 600 after drill bits 604 and 605 have drilled through cortex 478 of the bone.

Fig. 19C shows the advancing of needle 608. In this exemplary embodiment, needle power train 616 is activated by retracting an inner element 620 of handle 601. However, other mechanisms for activating or powering the needle retraction can be used as well, for example as described with reference to the embodiments in Figs. 1-18. As a result, needle 608 rotates around a hinge 610, to which it can be connected, for example connected by an arm, such as shown in the details of Fig. 17, thereby passing through medulla 480, so that tip 630 engages aperture 636 of drill bit 605. It should be noted that needle 608 may also be a straight needle, which, for example, can enter drill bit 604 from the bit's side, rather than along its axis.

In Fig. 19D, needle 608 is retracted, leaving tip 630 engaged by drill bit 605. The details, in one embodiment of this engagement and an optional rotation of tip 630 are shown in Figs. 20A-20C.

In Fig. 19E, head 602 is removed from the bone, leaving thread 634 in the lumen formed by drill bits 604 and 605 and needle 608.

Figs. 20A-20C show a blowup of the drill bits and the needle, illustrating the engagement of tip 630 by aperture 636 in drill bit 605.

Fig. 20A corresponds to Fig. 19C, showing tip 630 being engaged by aperture 636. In one embodiment, as shown, bit 605 comprises an outer sheath 622 and an inner tube 624. In this embodiment a slot is formed in outer sheath 622 and a narrower slot is formed in inner tube 624. Alternatively, tip 630 may puncture, in its advance, one or both of sheath 622 and tube 624. Alternatively, other grasping mechanisms can be provided, for example tube 624 may comprise an elastic or a plastic material, for example an elastomer. In the mechanism shown, tip 630 comprises a conical head 632 and a rear tubular portion 633, which, for example, holds thread 634.

When needle 608 is retracted, as shown in Fig. 20B, head 632 is held in place by the lips of the slot in inner tube 624.

In some implementations, tube 633 may extend beyond slot 636. Then when bit 605 is retracted, tube 633 will hit against the bone and may dislodge. One solution is for tube 633 to be relatively short. An alternative solution is shown in Fig. 20C, which corresponds to Fig. 19E. In Fig. 20C, tip 630 rotates inside slot 636, so that tube 633 is within the confines of bit 605. Alternatively or additionally, a slot 626 is formed along bit 605, to provide a space for thread 636 and prevent the thread being cut between bit 605 and the bone. Alternatively or additionally, drill bit 605 may have a tapering diameter, to provide clearance for tube 633.

One potential advantage of using only one needle, is also shown in Figs. 20A-20C. A gear 612 of bit 604 directly engages a gear 614 of bit, 605, since they can be closer together than in the embodiments of Fig 16, where two opposing needles meet.

Figs. 19 and 20 show an exemplary embodiment where needle 608 has a center of rotation between the needle and the boring head, and tip 630 meets bit 605 at substantially a perpendicular angle. Alternatively, tip 630 may meet bit 605 at an oblique angle, towards or away from head 602. Alternatively, as noted, needle 608 may be straight. Further alternatively, needle 608 may be curved away from the head. Optionally, needle 608 is formed of a super-elastic, elastic or shape memory material, that is allowed to curve once it leaves head 602.

Figs. 21A and 21B illustrate, in perspective view, drill bits 604 and 605 respectively, in accordance with a particular embodiment of the invention. Fig. 21A shows an aperture 607 in drill bit 604 through which needle 608 is extended and retracted. Fig. 21B illustrates aperture 636 for engaging tip 630 and slot 626 for thread 634.

Figs. 22A-22E illustrate a method of threading tip 630 and thread 636 into device 600. However, it should be noted that a substantially same method may be used for threading device 500 of Figs. 17.



A thread 636 with a tip 630 attached thereto are inserted into aperture 607 of drill bit 604 and through needle 608, until tip 630 reaches needle 608. Optionally, the side of thread 636 distal from tip 630 is attached to a guide, such as a Nitinol wire, to assist in pushing the thread through device 600.

5 In one embodiment of the invention, a device 640 is provided to assist threading needle 608. Device 640 as shown in Fig. 22A, comprises a base 642 having openings 643 and 645 defined therein for receiving drill bits 604 and 605 respectively. An tube 646 with a lumen 648 is provided, such that lumen 648 can be aligned with aperture 607 and optionally advanced into aperture 607, for example to contact needle 608. Alternatively, needle 608 may be  
10 extended out of aperture 607. Lumen 646 may also be provided with a widened opening 650, to aid in inserting thread 636 into lumen 648.

In this embodiment of device 640, an extension 644 of base 642 folds around and holds tube 646. The fold in extension 644 is optionally elastic, so that tube 646 can be selectively advanced or retracted by pressing extension 644 towards base 642.

15 In Fig. 22B, tube 646 is in contact with needle 608 and thread 636 is being pushed through lumen 648, needle 608 and device 600. Once the thread exits device 600, it can be pulled, for example by hand or using forceps, rather than pushed.

In Fig. 22C, tip 630 is pulled all the way so that it is stopped by needle 608.

In Fig. 22D, tube 646 is retracted from aperture 607.

20 In Fig. 22E, device 640 is removed from device 600.

Alternatively to threading each tip 630 into device 600, a magazine of one or more tips 630, is provided inside head 602. In an exemplary embodiment, the tips 630 are positioned so that when needle 608 is advanced, it carries along one tip 630 with it. The next tip may spring into position when needle 608 is retracted. In this embodiment, needle 608 may include a  
25 groove on its outside for the thread attached to tip 630. Each such tip may be attached to a separate, possible coiled up thread or a plurality may be attached, loosely or fixedly to a same thread. In one embodiment, the thread is looped and doubled though tip 630. In another, its end is engaged by the tip.

30 One type of procedure for which device 600 (or 500) may be used is a modified sling procedure in which a urethra or bladder neck are suspended or supported by a sling of material, such as a mesh or an allograft.

Fig. 23A shows a sling 650 pre-mounted on a device 600, in accordance with one embodiment of the invention. Drill bits 604 and 605 are shown inserted in holes formed in

sling 650. Such holes may be pre-formed or they may be punched or cut in sling 650 when needed. Alternatively, sling 650 may be placed against the bone and drilled through.

Device 600 with sling 650 mounted thereon may be threaded and/or used to drill in a bone, as described above.

5 Fig. 23B shows sling 650 on the surface of cortex 478 and threaded with thread 634. Sling 650 may be fixed to the bone by knotting the threads. Optionally, the knot may be pushed into the bone channel formed by the drilling.

10 The other end of sling 650 may be fixed in various ways. For example, it may be attached directly to sling 650, for example using adhesive, it may be sutured using thread 636, or it may be attached to the bone in the same way as the first side of the sling, for example being mounted on device 600 or device 600 drilling through it, possibly via a reinforced section or through pre-punched holes of the sling. It is noted that in general, drilling is less likely to puncture fingers than staple tips or needles.

15 In many of the above figures, the thread has been shown traveling from a left needle to a right needle. It should be appreciated that this convention, as well as other conventions related to mirroring and relative placement of device elements have been adopted for simplicity of description and should not be construed to limit the embodiments to those shown, for example, a thread may travel from the needle on the side of the shank to the needle on the outside of the device (unlike shown in Fig. 13A).

20 In an embodiment of the invention, the device or parts thereof are made for one time or limited time used. Thus, sterilization of the device can better be achieved. Further, issues of wear and maintainability are solved, allowing a less expensive device to be manufactured. In one embodiment, the device is a one-patient device and the needles are one-time use. Alternatively or additionally, the needles are one-patient use and the sutures and/or thread  
25 pusher (if provided) are one-time use. Alternatively, the device is a multi-use device and the boring head is disposable. In the example of Fig. 12A, the thread and its channel may comprise a disposable cartridge. In the example where lever 338 is not needed or is replaced by a latch pin and/or spring 342, a cartridge may comprises a plurality of pre-threaded thread pushers, which are advanced one at a time, out of a cartridge (schematically shown as 343 in Fig. 13B)  
30 into the needle bore. As one needle pusher is advanced, the next one becomes available for advancing and comes into contact with spring 342. Optionally, but not necessarily, the disposable needle pusher is provided as an extension of needle pusher 330. The size of cartridge 343 can be larger, of course, for example if a long disposable thread pusher is used. In the embodiment shown, the retraction of the needles optionally cocks spring 342.

In an embodiment of the invention, even in a disposable device, the device is tested, optionally on a piece of test material (possibly a live or dead bone removed from the body), after it is manufactured or prior to its being used by the physician, to ensure that the device is operating properly.

5 The above description has focused on forming holes in a pubic bone, especially for attaching a thread through the hole for a bladder sling or a bladder or bladder neck suspension. However, a similar device may be used for other applications. In one broad class of uses, the channel is used for attaching soft tissue to a bone, using a thread that grips the bone and is engaged by the channel. Examples of attaching soft tissue include correction a dislocating  
10 shoulder (e.g., Bankard procedure), hyoid suspension, and cosmetic applications, such as tightening flabby flesh, by suturing it to a bone.

Fig. 24 illustrates a bone-boring head 360 mounted at an end of an endoscope, catheter or trocar 362, in accordance with an embodiment of the invention. Fig. 25 illustrates bone-boring head 360 mounted at a side of endoscope, catheter or trocar 362, in accordance with an  
15 embodiment of the invention. It is expected that only a small pressure is needed to maintain head 360 against a bone prior to the needles engaging the bone. In a trocar, which is substantially rigid, the pressure may be achieved by pushing against the trocar. In an endoscope, which is usually somewhat rigid, the pressure may be applied through the endoscope. In flexible endoscopes and/or flexible catheters, the pressure may be applied by  
20 advancing the endoscope and using the surrounding body tissues to apply a contra force. In some of these small-diameter devices, levers may not be suitable, due to space constraints, however, other ways of rotating the needle(s) around the hinge may be used, for example, using a screw mechanism or a motor. In some cases, a clamp or a suction nozzle (not shown) may be provided to hold head 360 against the bone. The clamp may engage bone or it may  
25 engage nearby soft tissue.

In an embodiment of the invention, especially when an endoscope or trocar is used for cosmetic surgery, a minimal diameter hole is formed in the body, optionally in an inconspicuous location and a boring head 360 is brought to a location where soft tissue is to be  
30 attached to bone. The suture is applied, as described herein and the thread is tied through the hole. Thereafter, the hole is sealed. This type of procedure may be especially useful for surgery of the face when implantation of staples or screws or long incisions may not be viable options.

Another class of uses is attaching implants, either using a suture, as described above or by inserting a projection of the implant into a channel formed in the bone.

Another class of uses is treating fractures of bones. In one example, small bones, such as wrist bones may be immobilized or prevented from moving apart by threading them together. Optionally, first a channel is formed in each bone and then the bones are sutured to each other (or to soft tissue, such as ligaments). Further, in cases where there are many bone fragments, such as in skull injuries or in cases of shattered jaw bones, the fragments may be stitched together. In some cases it is advantageous for the needles to oppose each other (180 degrees), possibly traveling in straight lines towards each other. Optionally, a large radius of rotation around the hinge approximates such straight lines.

In an embodiment of the invention, bone fragments are attached to a structural element that maintains them in place. Fig. 26 illustrates a plate 374 that is sutured to a fractured bone 370, using a plurality of sutures 372. Optionally, holes are pre-formed in the structural element for receiving the needles. Alternatively, holes in the structural element may be bored in a single step with boring the holes in the bone. Possibly, a biodegradable structural element is used, so that there is no need to remove it after the bone heals. Alternatively or additionally, the needles may be biodegradable. Another relevant procedure is sternal suturing in which a cut-open rig cage is sutured shut. In a variation of the above embodiment, plate 374 may be an intramedullar nail (possibly not filling the entire cross-section but functioning like plate 374) which is inside the bone.

The above description has focused on boring holes through bones. However, it should be noted that various aspects of the invention may be applied towards other, similar medical applications. In one example, it is noted that the self-aligning feature and the various safety mechanisms may be useful separately or in combination for screw driving devices and for staplers, for example, to prevent slippage, incorrect penetration and/or inadvertent damaging of soft tissue.

With regard to staplers, the above described force transduction mechanism (e.g., Fig. 1) that advance a needle may be used for advancing staples, noting, that unlike needles, the staples remain in the body. Possibly, the staples are inserted side by side with a pair of needles, each of which needles includes a groove for receiving an arm of the staple and which needle does the actual boring. Thus, the staple itself can contain less material and/or otherwise be mechanically weaker.

Additionally, the above device may be used for tacking, which is a method where a suture or other object is attached to a bone by its being pressed between a tack and the bone. A more complete description of tacking can be found in a PCT patent application number

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PCT/IL00/00012, filed January 8, 2000, by applicant Influence Medical Systems Ltd., and titled "Tack Device", the disclosure of which is incorporated herein by reference.

Additionally, the above device can be used for implanting a bone anchor, noting that since the hole is bored by a needle, the bone anchor can be made with less material, weaker material and/or from bio-absorbable material.

Figs. 27A-27C illustrate an alternative method of fixing a thread 634 to a bone. As in some of the previous embodiments, the thread is held by the bone itself. However, in the embodiment of Figs. 27, only one hole is formed in the bone.

In Fig. 27A, a V shaped hole 660 is formed in cortex 478, for example using a tool 668 with a tip cross-section 670, as shown. The hole formed has a larger aperture 662, for example at the center of the "V" and two thinner arms 664.

Fig. 27B shows a thread 634 with a knot 672 formed therein. The knot is inserted through the larger aperture 662 and is prevented from escaping the bone, by sliding the knot to be under the thinner portions 664. In some cases, no knot is required, for example, thread 634 can be engaged directly by the bone, for example by arms 664 defining a slot that is thinner than thread 634. Alternatively or additionally to a knot 672, a fixed element, such as a bead, may be provided at the end of thread 634. Alternatively or additionally, an expanding element, such as a plastic or metal element may be provided at the end of thread 634, such that once they expand, they cannot slip out of aperture 662 and/or 664 (depending on the embodiment). Depending on the initial diameter of the suture (or elements fixed thereto) and/or the fixation method, the size and/or shape of apertures 662 and 64 may vary.

Fig. 27C shows an exemplary completed secured thread.

Other hole forms can be used as well. For example, a C shaped hole can be used to hold a thread in the bone in a manner similar to that described above in Figs. 1-26. The thread is looped and mounted over two arms of the C at the same time. As each end of the thread gravitates to a different tip of the C, it will not slip off. Alternatively, a simpler horizontal peg may be formed in the bone using tool 668, to which peg the thread is attached.

Alternatively to forming hole 660 using a tool 668, an advancing needle having a suitable cross-section, may be used. The needle may also deposit a thread in the hole, for example using a same mechanism as used to deposit a tip in a drill bit (Figs. 19) or exchange tips between needles. Optionally, the removable tip of the needle defines a groove to engage the bone cortex when the needle is retracted, so the tip remains inside the bone.

In some embodiments of the invention, the above-described mechanisms for forming a hole in a bone are used for inserting objects, such as anchors, into a bone at a non-

perpendicular angle thereto. It is not required that any part of the inserted object project from the bone.

It will be appreciated that the above described methods of forming a channel through bone and threading the channel and devices therefore may be varied in many ways, while remaining within the scope of the present invention. In addition, a multiplicity of various features, both of methods and of devices has been described. It should be appreciated that different features may be combined in different ways. In particular, not all the features shown above in a particular embodiment are necessary in every similar embodiment of the invention. Further, combinations of the above features are also considered to be within the scope of some embodiments of the invention. Also within the scope of the invention are surgical kits that include sets of bone-boring devices, bone-boring heads, needles and/or sutures and methods for using the devices and/or such surgical kits. When used in the following claims, the terms "comprises", "includes", "have " and their conjugates mean, "including but not limited to".

A person skilled in the art will appreciate that the present invention is not limited by what has thus far been described. Rather, the scope of the present invention is limited only by the following claims.